







Wall-hung combi







VICTRIX TERA/TERA VIP

Savings and quality with full efficiency

Simple and efficient, our VICTRIX TERA boiler has achieved great success also for its construction quality. The range has now been expanded with the **TERA VIP model, which features Aqua Celeris, magnetic cyclone filter** and controls cover door.

VICTRIX TERA VIP has many accessories, guarantees maximum comfort and excellent system safety.

All the units in this series are condensing and enable substantial gas savings, mainly from the efficiency of total premixing. The range also includes two combi units (24,1 kW and 28 kW C.H. mode) and one for heating only (24,1 kW C.H. mode) which can be combined with storage tank of various capacities.

All the models are equipped with condensing module featuring a stainless-steel coil and are **designed** to meet the new European Directives on the use of energy.

VICTRIX TERA and TERA VIP boilers are certified **class 6, the highest ecological** classification in Europe, thanks to their low emission of carbon monoxide (CO) and nitrogen oxides (NOx).





DOMINUS.

THE APP FOR ONLINE BOILER CONTROL

VICTRIX TERA/TERA VIP can be remotely controlled by means of the new DOMINUS app.

This simple, intuitive app lets you control your boiler and display operation data on your tablet, smartphone and portable PC.

Using the optional Wi-Fi transmitter kit (code no. 3.026273), installed before your modem/ router wireless (not supplied by Immergas), you can communicate with the boiler's circuit board from any location.

ADVANTAGES OF DOMINUS APP

Intuitive navigation and simple use on smartphone and tablet touchscreens

Remote control with direct access to main system settings, such as:

- Operation status
- Heating/DHW temperature setting
- Ambient temperature
- Reception of error messages
- Generator resetting
- •Accessible for use anywhere at any time
- ▶Fasv installation
- •Encrypted security access





NEW

VICTRIX TERA VIP

Wall-hung condensing combi boiler with "Aqua Celeris" and magnetic cyclone filter

.01 FAST DOMESTIC HOT WATER SUPPLY

The immediate availability of D.H.W. and the maximum level of sanitary comfort (***) according to EN 13203-1, are guaranteed thanks to the 3.2 liter micro-storage.

VICTRIX TERA VIP is particularly suitable when you want to eliminate the typical waiting times of instantaneous boilers.

.02 MAGNETIC CYCLONE FILTER AS STANDARD

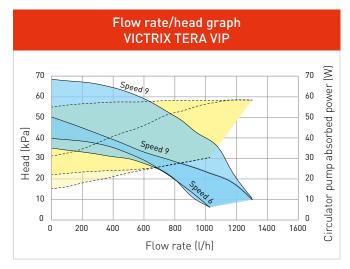
It combines the so-called "cyclonic" effect (separation of the impurity by circular movement of water) with the magnetic effect obtained by means of a bar, centrally located, containing permanent magnets and holds ferrous particles that are suspended in the water.

VICTRIX TERA VIP is equipped with magnetic cyclone filter as standard (to be installed on site). The filter must be positioned on the system return and is complete with 2 shut-off knobs which allow removing the magnetic bar without emptying the whole plant.

| Technical data | Unit of measurement | VICTRIX TERA VIP |
|---|------------------------|-------------------------|
| Code | N.G L.P.G. | 3.029585 3.029585GPL |
| Maximum nominal heat input (D.H.W. mode) | kW (kcal/h) | 28,8 (24.773) |
| Maximum nominal heat input (C.H. mode) | kW (kcal/h) | 24,6 (21.194) |
| Minimum nominal heat input | kW (kcal/h) | 4,5 (3.862) |
| Maximum nominal heat output (D.H.W. mode) | kW (kcal/h) | 28,3 (24.295) |
| Maximum nominal heat output (C.H. mode) | kW (kcal/h) | 24,1 (20.717) |
| Minimum nominal heat output | kW (kcal/h) | 4,3 (3.689) |
| Efficiency at nominal heat output (80/60 °C) | % | 97,8 |
| Efficiency at 30% of load [80/60 °C] | % | 102,3 |
| Efficiency at nominal heat output (40/30 °C) | % | 108,2 |
| Efficiency at 30% of load (40/30 °C) | % | 108,3 |
| Fan available head | Pa | 2 |
| Weighted CO with natural gas | mg/kWh | 20 |
| Weighted NO _x with natural gas | mg/kWh | 35 |
| D.H.W. flow rate for continuous service (Δt 30 °C) | Vmin | 14,1 |
| D.H.W. circuit min pressure | bar | 0,3 |
| Central heating expansion vessel nominal capacity (total) | litres | 10 (8) |
| Electric protection index | IP | X5D |
| Full appliance weight (empty) | kg | 49 (43,6) |







VICTRIX TERA VIP is equipped with adjustable system by-pass.

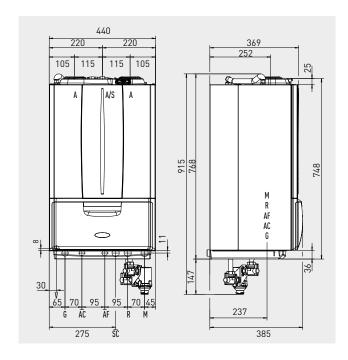
Key

Available head with by-pass closed;

Available head with by-pass open;

Power absorbed by the pump with by-pass open (dotted area);

Power absorbed by the pump with by-pass closed (dotted area);

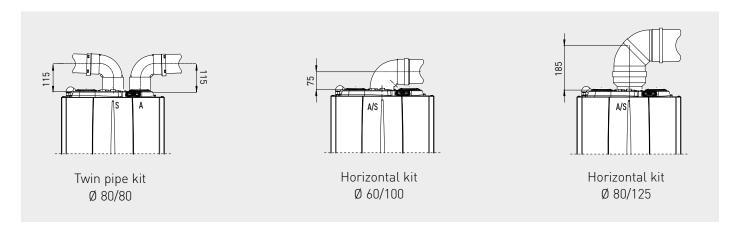


Legenda

| ٧ | Electrical connection |
|-----|--|
| G | Gas supply (optional) |
| AC | Domestic hot water outlet (optional) |
| AF | Domestic cold water inlet (optional) |
| SC | Condensate drain (minimum internal diameter Ø 13 mm) |
| М | System flow (optional) |
| R | System return (optional) |
| A/S | Outlet/Inlet |
| Α | Inlet |
| S | Outlet |

| VICTRIX TERA VIP hydraulic connections | | | | | |
|--|--------|------|------|------|--|
| Gas | D.H.W. | | Sys | tem | |
| G | AC | AF | R | М | |
| 3/4" | 1/2" | 1/2" | 3/4" | 3/4" | |

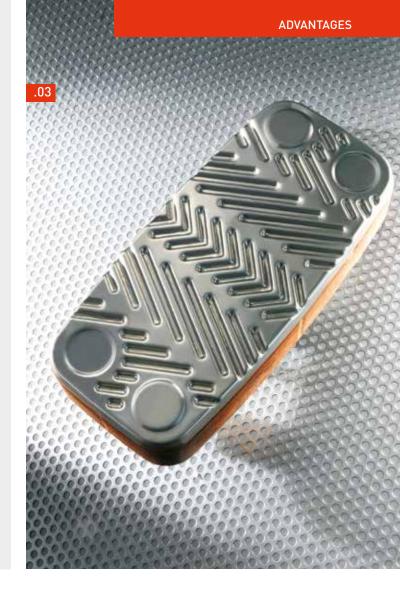
Hydraulic connection kit as option





To ensure correct installation of the appliance, the air inlet/flue outlet pipes kit must be selected from the Immergas "Green Series flue systems". It's available a new option kit: **COVER KIT FOR DIRECT AIR SUCTION** (code 3.029914 - NEW)





VICTRIX TERA 28/32

Wall-hung compact condensing combi boiler

.03

DOMESTIC HOT WATER PRODUCTION

Instantaneous with excellent D.H.W production. VICTRIX TERA 32 version, thanks to its 28,3 kW of heat output in D.H.W. mode, provides 16,5 l/min with Δt 30 °C.

COMBINATION WITH SOLAR SYSTEMS

In case of integration with solar thermal systems, the wide modulation range (from 18 to 100%) ensures maximum sanitary comfort even with pre-heated inlet water. The solar function, moreover, inhibits the ignition of the burner and the pump when the inlet water temperature is close to the sanitary temperature settled. It is therefore possible to connect the water heater downstream to a solar storage tank, simply adding a thermostatic mixing valve. This function results even more performing with the aid of the solar input probe kit (code 3.021452) that allows the detection of the boiler water inlet temperature, coming from the solar storage tank.

Wall-hung compact only heating condensing, for combination with storage tank

VICTRIX TERA 24 PLUS can work for heating only or can be connected to a storage tank, for domestic hot water production, by means specific connection kits (see page 14).

IDEAL FOR MULTIPLE WITHDRAWALS OF DOMESTIC HOT WATER

For large domestic hot water needs or for simultaneous withdrawals, the combination with the separate storage tank is possible with models from 80 up to 2000 liters.

COMBINATION WITH SOLAR SYSTEMS

Storage tanks with a capacity of 120 liters or more are designed for the combination of systems solar thermal with forced circulation, including the UB INOX SOLAR 200 V2 version with circuit integrated solar. VICTRIX TERA 24 PLUS can be connected to the whole range of Immergas Solar Solutions.





INDOOR AND OUTDOOR INSTALLATION

VICTRIX TERA is approved for outdoor installation in partially protected places (protected from rain and snow), for example by installing it under a balcony. An electrical resistance kit is available to expand antifreeze protection from -5 °C to -15 °C (code 3.017324). The cover kit for direct air suction is available as option (code 3.027263).

HYBRID SISTEMS SOLUTIONS

VICTRIX TERA can be installed in TRIO V2/TRIO MONO V2* solutions.
TRIO solutions are prearranged to combine different energy sources: condensing boilers, air-water heat pumps AUDAX and solar thermal allowing to increase energetic performances of buildings and disfrut renewable sources reducing harmfull emissions.

They can be installed in the recessed frame SOLAR CONTAINER or directly inside the home in the special technical box DOMUS CONTAINER, both saving space.

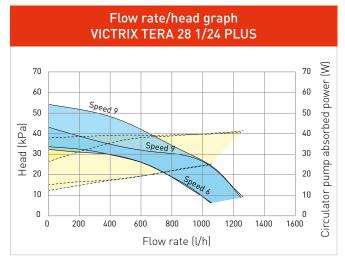
The bracket to support the gas boiler comes inserted as standard inside the specific matching kit:
Boiler COMBI connection kit (code 3.024712) or Boiler PLUS connection kit (code 3.024711).

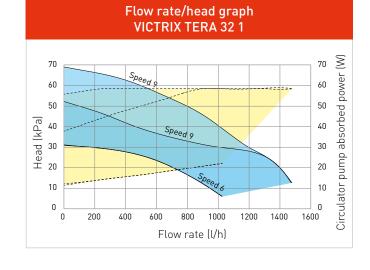
^{*} For TRIO V2 range refer to the specific documentation.

| Technical data | Unit of measurement | VICTRIX TERA 28 1 | VICTRIX TERA 32 1 | VICTRIX TERA 24 PLUS |
|---|------------------------|-------------------------|-------------------------|-------------------------|
| Code | N.G L.P.G. | 3.027370 3.027370GPL | 3.027371 3.027371GPL | 3.027373 3.027373GPL |
| Maximum nominal heat input (D.H.W. mode) | kW (kcal/h) | 28,8 (24.773) | 32,6 (28.047) | 28,8 (24.773) |
| Maximum nominal heat input (C.H. mode) | kW (kcal/h) | 24,6 (21.194) | 28,6 (24.588) | 24,6 (21.194) |
| Minimum nominal heat input | kW (kcal/h) | 4,5 (3.862) | 5,1 (4.413) | 4,5 (3.862) |
| Maximum nominal heat output (D.H.W. mode) | kW (kcal/h) | 28,3 (24.295) | 32,0 (27.520) | 28,3 (24.295) |
| Maximum nominal heat output (C.H. mode) | kW (kcal/h) | 24,1 (20.717) | 28,0 (24.080) | 24,1 (20.717) |
| Minimum nominal heat output | kW (kcal/h) | 4,3 (3.689) | 4,9 (4.214) | 4,3 (3.689) |
| Efficiency at nominal heat output (80/60 °C) | % | 97,8 | 97,9 | 97,8 |
| Efficiency at 30% of load (80/60 °C) | % | 102,3 | 102,1 | 102,3 |
| Efficiency at nominal heat output (40/30 °C) | % | 108,2 | 107,9 | 108,2 |
| Efficiency at 30% of load (40/30 °C) | % | 108,3 | 108,4 | 108,3 |
| Fan available head | Pa | 2 | 2 | 2 |
| Weighted CO with natural gas | mg/kWh | 20 | 15 | 20 |
| Weighted NO _x with natural gas | mg/kWh | 35 | 30 | 35 |
| D.H.W. flow rate for continuous service (Δt 30 °C) | l/min | 14,1 | 16,5 | - |
| D.H.W. circuit min pressure | bar | 0,3 | 0,3 | - |
| Central heating expansion vessel nominal capacity (total) | litres | 8 (5,8) | 10 (6,4) | 8 (5,8) |
| Electric protection index | IP | X5D | X5D | X5D |
| Full appliance weight (empty) | kg | 35,8 (33,6) | 37,9 (35,5) | 33,8 (32,0) |

VICTRIX TERA 28
VICTRIX TERA 32
VICTRIX TERA 24 PLUS







VICTRIX TERA is equipped with adjustable system by-pass.

Key

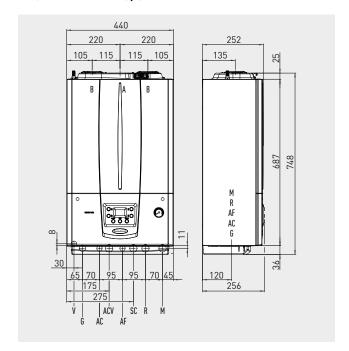
Available head with by-pass closed;

Available head with by-pass open;

Power absorbed by the pump with by-pass open (dotted area);

Power absorbed by the pump with by-pass closed (dotted area);

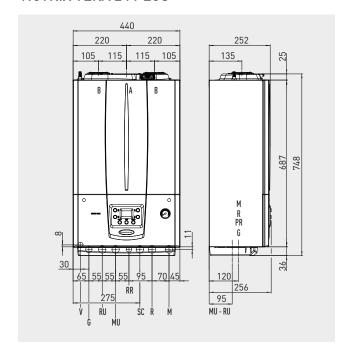
VICTRIX TERA 28/32 1



VICTRIX TERA 28/32 hydraulic connections

| Gas | D.H.W. | | Sys | tem |
|------|--------|------|------|------|
| G | AC | AF | R | М |
| 3/4" | 1/2" | 1/2" | 3/4" | 3/4" |

VICTRIX TERA 24 PLUS



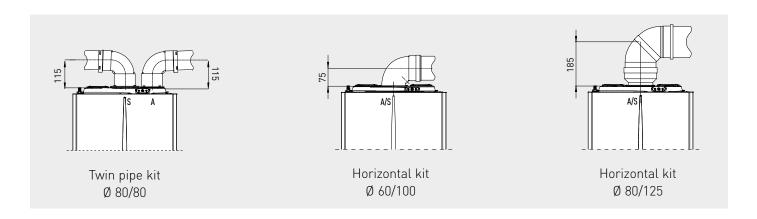
| VICTRIX TERA 24 PLUS hydraulic connections | | | |
|--|--------------|-----|--|
| Gas | D.H.W. Syste | | |
| G | MU-RU* | M-R | |

^{*} Only in case of storage tank connection kit

3/4"

Key

| ٧ | Electrical connection | R | System return (optional) |
|-----|--|-----|--------------------------------|
| G | Gas supply (optional) | RR | System filling (optional) |
| AC | Domestic hot water outlet (optional) | RU | Storage tank return (optional) |
| ACV | Solar valve domestic hot water inlet (optional) | MU | Storage tank flow (optional) |
| AF | Domestic cold water inlet (optional) | A/S | Outlet/Inlet |
| SC | Condensate drain (minimum internal diameter Ø 13 mm) | Α | Inlet |
| М | System flow (optional) | S | Outlet |





To ensure correct installation of the appliance, the air inlet/flue outlet pipes kit must be selected from the Immergas "Green Series flue systems". It's available a new option kit: COVER KIT FOR DIRECT AIR SUCTION (code 3.027263)

Combining VICTRIX TERA/TERA VIP with a climatic regulation device is an excellent investment because it improves the seasonal energy efficiency of the heating system. For each of the following thermoregulation devices we therefore indicate a class, which gives you the percentage value of increased efficiency.

CAR^{V2} (Weekly chronothermostat and modulating remote control)

| Туре | | Code |
|---|---|----------|
| Modulating back-lighted chronothermostat and remote control. Special features including antifreeze temperature setting and antilegionella function (only for gas boilers with storage tank). IDEAL FOR REPLACEMENT Product class V* or VI Seasonal energy efficiency value 3%* or 4% | Dimensions (H x W x D) mm 103 x 142 x 31 | 3.021395 |

Available also in wireless version - code 3.021623.

MINI CRD (MINI weekly chronothermostat and modulating remote control)

Modulating chronothermostat and compact remote control.

Note: it can be installed only for single zone systems and without an external probe or DOMINUS interface board kit

Product class V* or VI Seasonal energy efficiency value 3% or 4%



Dimensions (H x W x D) mm 80 x 80 x 23

3 020167

CRONO 7 (weekly digital chronothermostat)

Weekly digital chronotermostat

Product class IV* or VII Seasonal energy efficiency value 2% or 3,5%



Dimensions (H x W x D) mm 103 x 142 x 31

3.021622

Available also in wireless version - code 3.021624.

External probe

Allows at the boiler to functioning at a variable temperature according to the climatic conditions

*IDEAL FOR REPLACEMENT**

Product class II*, VI or VII Seasonal energy efficiency value 2%*, 4% or 3,5%



3.014083

Telephonic remote control

For buildings equipped with telephone network. Available for all models except Mini CRD



Dimensions (H x W x D) mm 85 x 85 x 31

3.013305

GSM Telephonic control

For buildings not equipped with telephone network. Available for all models except Mini CRD



Dimensions (H x W x D) mm 198 x 78 x 30,5

3.017182

DOMINUS interface board kit

To remote control boiler with DOMINUS APP



3.026273

* Product class with default settings. Some heat regulation device can change class depending on the settings and operation modes that can be changed, for example Modulating or ON/OFF, The use of these devices contributes, in percentage, to the seasonal energy efficiency of the heating system.

Multi-zone electronic board

| Туре | | Code |
|--|--|----------|
| It can manage 4 zones at the same temperature or 1 mixed and 1 direct zone by remote modulating controls (ie. CAR $^{\rm V2}$). | Dimensions (H x W x D) mm 175 x 110 x 50 | 3.028444 |

Mixing valve kit

For multi-zone electronic board (code 3.028444).





3.027084

Solar probe kit

It allows the detection of the water temperature coming from a solar storage tank. (suitable only if using the specific connection kit).

3.021452

For combi boiler only.

Low temperature safety thermostat kit

For gas boilers set up with low temperature. (suitable only if using the specific connection kit) $\,$



3.019229

Among the wide range of options it is possible to find out any specific accessories to complete the installation of VICTRIX TERA/TERA VIP. The use of original kits enhances quality and reliability of the products.

Magnetic cyclone filter kit

| Туре | Code |
|---|----------|
| To prevent system ferrous residual (only for internal installation). As standard on VICTRIX TERA VIP. <i>IDEAL FOR REPLACEMENT</i> | 3.024176 |

Condensate discharge pump kit

Usefull in case of counterslope between siphone and discharge; installation externally to the boiler $\it IDEAL\ FOR\ REPLACEMENT$



3.026374

Bottom cover kit for condensing boilers NEW

For VICTRIX TERA VIP **NEW**Aesthetic frame (250 mm height) that covers connections zone and the main option kits *IDEAL FOR REPLACEMENT*

For VICTRIX TERA



3.029915

3.027341

Condensate neutralizer kit

Necessary to neutralize the acidity of the condensation. Inclusive of granulate. *IDEAL FOR REPLACEMENT*



3.019857

Connection kit

| Connection kit for VICTRIX TERA VIP NEW | | 3.029913 |
|---|------|----------|
| Connection kit for VICTRIX TERA 28/32 | | 3.019264 |
| Connection kit for VICTRIX TERA 24 PLUS (in only heating installation) |]]]] | 3.024907 |
| Storage tank connection kit for VICTRIX TERA 24 PLUS (in combination with connection kit code 3.024907) | | 3.024609 |

Antiscale kit

| Туре | | Code |
|--|---|----------|
| For combi boiler only. Approved for installation inside the building | | 3.017323 |
| Non return valve kit | | |
| For combi boiler only | | 3.016301 |
| Additional expansion vessel | | · |
| 2 litre expansion vessel | | 3.017514 |
| Anti-freeze protection kit | | |
| Until -15 °C | | 3.017324 |
| Shut off knobs | i | ii |
| Shut off knobs | | 3.5324 |
| Shut off knobs with filters | | 3.015854 |
| All purpose connection kit | | i |
| For combi boiler only | | 3.011667 |

VICTRIX TERA/ TERA VIP are designed to be combined to the DIM Range (except DIM BASE). N.B.: It's possible to manage zones only by CRONO 7 (no CAR^{v_2}) and signal state cannot be connected.









App Immergas TOOLBOX







immergas.com

Immergas S.p.A. 42041 Brescello (RE) - Italy T. 0522.689011 F. 0522.689178



Design, manufacture and post-sale assistance of gas boilers, gas water heaters and related accessories